

LQ121S1DG41

TFT-LCD Module

Spec. Issue Date: June 20, 2003

No: LD-15604D

PREPARED BY : DATE	<h1>SHARP</h1> <p>MOBILE LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION</p> <h2>SPECIFICATION</h2>	SPEC No. LD-15604D
APPROVED BY : DATE		FILE No.
		ISSUE : JUN. 20. 2003
		PAGE : 17 pages
		APPLICABLE GROUP MOBILE LIQUID CRYSTAL DISPLAY GROUP

REVISION: JUN. 13. 2005

DEVICE SPECIFICATION FOR

TFT-LCD Module

MODEL No.

LQ121S1DG41

These parts have corresponded with the RoHS directive.

CUSTOMER'S APPROVAL

DATE _____

BY _____

PRESENTED

BY *T. Naka*

T. NAKA
 Division deputy general manager of
 Mobile LCD design senter II
 ENGINEERING DEPARTMENT V
 MOBILE LCD DESIGN CENTER II
 MOBILE LIQUID CRYSTAL DISPLAY GROUP
 SHARP CORPORATION

RECORDS OF REVISION

LQ121S1DG41

SPEC No.	DATE	SUMMARY		NOTE
		PAGE		
LD-15604	JUN.20.2003	-	-	1 st Issue
LD-15604A	OCT.30.2003	2	Change: 3. Mechanical technical literature 3.Outline specification.	
		2	3. Outline specification Add: Number of colors(Number of gray scale level)	
		4	4-2. Backlight driving Add: Color of FL cable	
		5	Add: 6.Recommended operation condition	
		6	7-1. TFT-LCD panel driving Add: [Note6] I/F block diagram	
		11	10. Optical Characteristics Add: Chromaticity of Red,Green,Blue	
		13	12.Handling Precautions Add: h) Since there is a circuit••• p) Be careful of a back light •••	
		13	13.Packing form Add: Product Country TAIWAN	
		14	14.Reliability test items : normal operation state Add: Temperature, Humidity, Atmospheric pressure	
		14	15-1 Lot No. Label: Add: Discernment code Add: Taiwan product code	
14	15-2 Packing box Label: Add: Taiwan product code			
LD-15604B	JUN.16.2004	7	7-2. Backlight driving Add: It is usually required to measure••• Change: Lamp frequency (Min) 40kHz 35kHz	
		11	10. Optical Characteristics Response Time : Rise: 15ms 10ms, Decay: 30ms 25ms	
		14	14. Reliability test items Add: ESD test Add: EMI	
LD-15604C	JUN.28.2004	13	13. Packing form Add: Product Country CHINA	
		14	15-1 Lot No. Label: Add: China product code	
		15	15-2 Packing box Label: Add: China product code	
LD-15604D	JUN.13.2005	5	7. Electrical Characteristics It is applied from the delivery in October, 2005. Change: Current dissipation Vcc=3.3V: 430mA(Typ.) 380mA , 530mA(Max.) 480mA Vcc=5.0V: 260mA(Typ.) 230mA , 310mA(Max.) 280mA	
		13	12.Handling Precautions Add: q) When install LCD modules•••	
		15	15-2 Packing box Label: Add: RoHS Compliance It is applied from the delivery in April, 2005.	
		16	Fig1. OUTLINE DIMENSIONS Add: Recommended tighten torque for mounting 0.294 ± 0.02N• m (3.0 ± 0.2kgf• cm)	

1. Application

This specification applies to color TFT-LCD module, LQ121S1DG41

These specification sheets are the proprietary product of SHARP CORPORATION ("SHARP") and include materials protected under copyright of SHARP. Do not reproduce or cause any third party to reproduce them in any form or by any means, electronic or mechanical, for any purpose, in whole or in part, without the express written permission of SHARP.

The device listed in these specification sheets was designed and manufactured for use in general electronic equipment.

In case of using the device for applications such as control and safety equipment for transportation (aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment (trunk lines), nuclear power control equipment and medical or other equipment for life support.

SHARP assumes no responsibility for any damage resulting from the use of the device which does not comply with the instructions and the precautions specified in these specification sheets.

Contact and consult with a SHARP sales representative for any questions about this device.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a 800×3×600 dots panel with 262,144 colors by supplying 18 bit data signal (6bit/color), four timing signals, +3.3V/5.0V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

The TFT-LCD panel used for this module is a low-reflection and higher-color-saturation type.

Therefore, this module is also suitable for the multimedia use. Viewing angle is 6 o'clock direction.

This module is the type of wide viewing angle and high brightness(370cd/m²).

Backlight-driving DC/AC inverter is not built in this module.

3. Outline specification.

Parameter	Specifications	Unit
Display size	31 (12.1") Diagonal	cm
Active area	246.0(H)×184.5(V)	mm
Pixel format	800(H)×600(V)	pixel
	(1 pixel=R+G+B dots)	-
Number of colors (Number of gray scale level)	262, 144 colors (64 gray scales per color)	
Pixel pitch	0.3075(H)×0.3075(V)	mm
Pixel configuration	R,G,B vertical stripe	-
Display mode	Normally white	-
Unit outline dimensions *1	276.0(W)×209.0(H)×Max.11.0 (D)	mm
Mass	Max. 660	g
Surface treatment	Anti-glare and hard-coating 3H	-

*1: excluding backlight cables.

Outline dimensions is shown in Fig.1

4. Input Terminals

4-1. TFT-LCD panel driving

CN1

Corresponding connector: DF9-41S-1V, DF9A-41S-1V, DF9B-41S-1V, DF9M-41S-1V

(Hirose Electric Co., Ltd.)

Pin No.	Symbol	Function	Remark
1	GND	-	
2	CK	Clock signal for sampling each data signal	
3	GND	-	
4	Hsync	Horizontal synchronous signal	[Note1]
5	Vsync	Vertical synchronous signal	[Note1]
6	GND	-	
7	GND	-	
8	GND	-	
9	R0	RED data signal(LSB)	
10	R1	RED data signal	
11	R2	RED data signal	
12	GND	-	
13	R3	RED data signal	
14	R4	RED data signal	
15	R5	RED data signal(MSB)	
16	GND	-	
17	GND	-	
18	GND	-	
19	G0	GREEN data signal(LSB)	
20	G1	GREEN data signal	
21	G2	GREEN data signal	
22	GND	-	
23	G3	GREEN data signal	
24	G4	GREEN data signal	
25	G5	GREEN data signal(MSB)	
26	GND	-	
27	GND	-	
28	GND	-	
29	B0	BLUE data signal(LSB)	
30	B1	BLUE data signal	
31	B2	BLUE data signal	
32	GND	-	
33	B3	BLUE data signal	
34	B4	BLUE data signal	
35	B5	BLUE data signal(MSB)	
36	GND	-	
37	ENAB	Signal to settle the horizontal display position	[Note2]
38	R/L	Horizontal display mode select signal	[Note3]
39	Vcc	+3.3V / +5.0V power supply	
40	Vcc	+3.3V / +5.0V power supply	
41	U/D	Vertical display mode select signal	[Note4]

The shielding case is connected with GND.

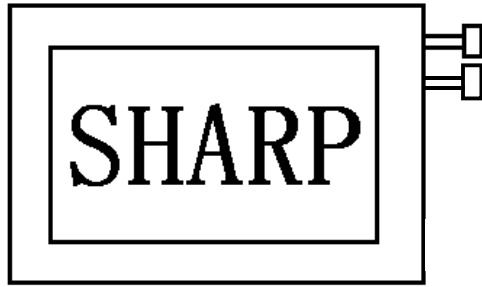
[Note1] The polarity of both synchronous signals are negative.

[Note2] The horizontal display start timing is settled in accordance with a rising timing of ENAB signal. In case ENAB is fixed "Low", the horizontal start timing is determined as described in 7-2. Don't keep ENAB "High" during operation.

[Note 3],[Note 4]

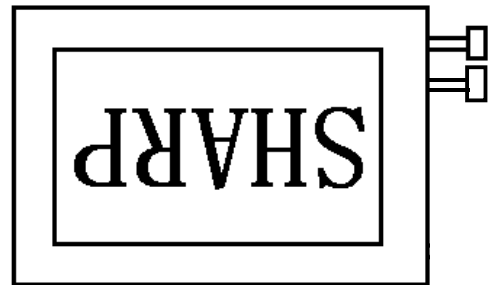
R/L = High, U/D = Low

R/L = Low, U/D = Low



R/L = High, U/D = High

R/L = Low, U/D = High



4-2. Backlight driving

CN2 ,CN3

Used connector : BHR-03VS-1(JST)

Corresponding connector :SM02(8.0)B-BHS(JST)

Pin no.	symbol	function	Color of FL cable	
			CN2	CN3
1	VHIGH	Power supply for lamp (High voltage side)	Pink	Blue
2	NC	This is electrically opened.		
3	VLOW	Power supply for lamp (Low voltage side)	White	Brown

5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage	VI	Ta=25°C	-0.3 to Vcc+0.3	V	[Note1]
supply voltage	Vcc	Ta=25°C	0 to +6.0	V	
Storage temperature	Tstg	-	-30 to +70	°C	[Note2]
Operating temperature (Ambient)	Topa	-	-10 to +65	°C	

[Note1] CK,R0 ~ R5,G0 ~ G5,B0 ~ B5,Hsync,Vsync,ENAB,R/L,U/D

[Note2] Humidity: 95%RH Max. at Ta 40°C.

Maximum wet-bulb temperature at 39°C or less at Ta>40°C.

No condensation.

6. Recommended operation condition

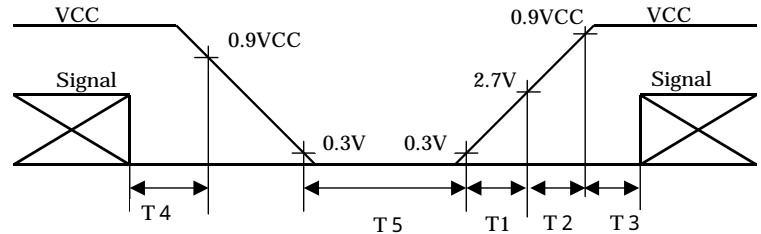
Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Input voltage	V_I	0		V_{CC}	V	[Note1]
Supply voltage	V_{CC}	+3.0	+3.3/+5.0	+5.5	V	[Note2]
Ambient temperature	T_{opa}	-10		+65		[Note3]

[Note1] CK, R0 ~ R5, G0 ~ G5, B0 ~ B5, Hsync, Vsync, ENAB, R/L, U/D

[Note2]

Vcc-turn-on conditions

- $0 < t_1$ 15ms
- $0 < t_2$ 10ms
- $0 < t_3$ 100ms
- $0 < t_4$ 1s
- $t_5 > 200ms$

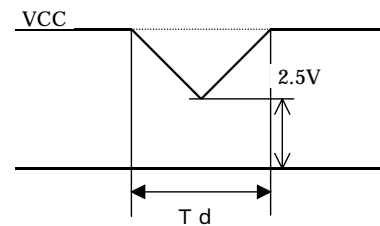


Vcc-dip conditions

- 1) $2.5V < V_{CC}$
 t_d 10ms
- 2) $V_{CC} < 2.5V$

Vcc-dip conditions should also follow the

Vcc-turn-on conditions



[Note3] Humidity: 95%RH Max. at $T_a = 40^\circ C$.

Maximum wet-bulb temperature at $39^\circ C$ or less at $T_a > 40^\circ C$.

No condensation.

7. Electrical Characteristics

7-1. TFT-LCD panel driving

$T_a = 25^\circ C$

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
Current dissipation	$V_{CC}=3.3V$	I_{CC}	-	380	480	mA	[Note1]
	$V_{CC}=5.0V$	I_{CC}	-	230	280	mA	
Permissive input ripple voltage		VRP	-	-	100	mVp-p	
Input voltage	Low	V_{IL}	-	-	0.8	V	[Note2]
Input voltage	High	V_{IH}	2.1	-	-	V	
Input current 1	Low($V_I=0V$)	I_{OL1}	-10.0	-	10.0	μA	[Note3],[Note6]
	Hogh($V_I=V_{CC}$)	I_{OH1}	-10.0	-	10.0	μA	
Input current 2	Low($V_I=0V$)	I_{OL2}	-800	-	-	μA	[Note4],[Note6]
	Hogh($V_I=V_{CC}$)	I_{OH2}	-10.0	-	10.0	μA	
Input current 3	Low($V_I=0V$)	I_{OL3}	-10.0	-	10.0	μA	[Note5],[Note6]
	Hogh($V_I=V_{CC}$)	I_{OH3}	-	-	800	μA	

[Note1] Typical current situation : 16-gray-bar pattern.

$$V_{cc} = +3.3V/+5.0V$$

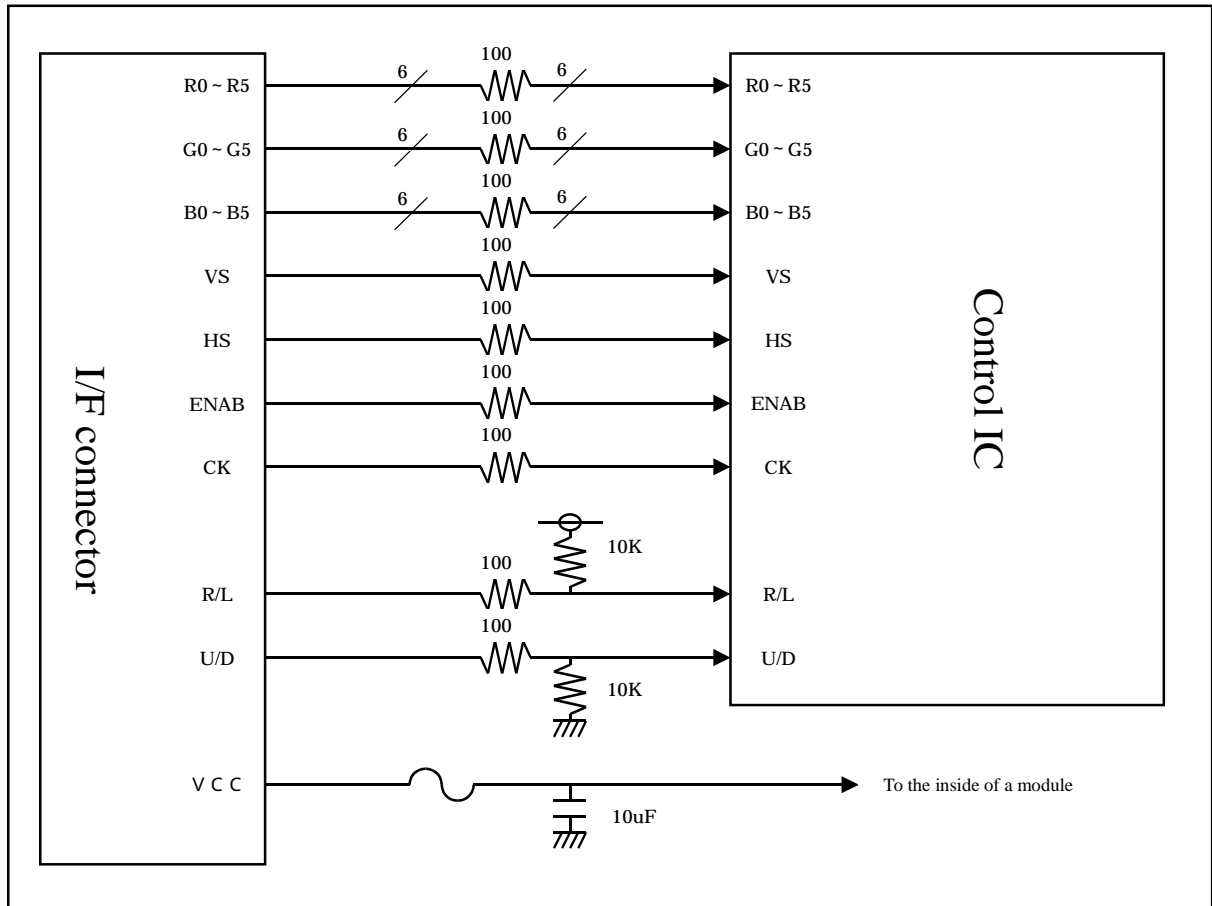
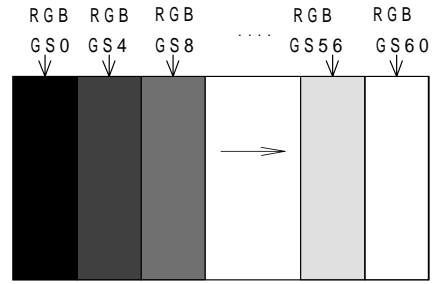
[Note2] CK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, ENAB, R/L, U/D

[Note3] CK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, ENAB,

[Note4] R/L

[Note5] U/D

[Note6] See below block diagram of input interface.



7-2. Backlight driving

The backlight system is an edge-lighting type with double CCFT (Cold Cathode Fluorescent Tube).

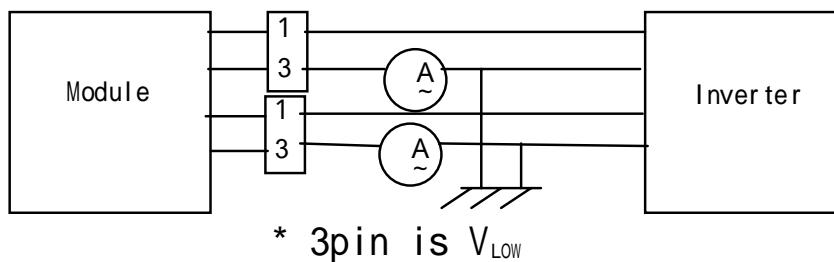
The characteristics of single lamp are shown in the following table.

(It is usually required to measure under the following condition.

condition: $I_L=6.0\text{mA}$, $T_a=25 \pm 2$, $f_L=60\text{kHz}$.)

Parameter	Symbol		Typ.	Max.	Unit	Remark
Lamp current	I_L	3.0	6.0	6.5	mA rms	[Note1]
Lamp power consumption	P_L	-	3.5	-	W	[Note2]
Lamp frequency	f_L	35	60	80	kHz	[Note3]
Kick-off voltage	V_s	-	-	1200	V rms	$T_a=25^\circ\text{C}$
		-	-	1400	V rms	$T_a=0^\circ\text{C}$ [Note4]
		-	-	1500	V rms	$T_a=-10^\circ\text{C}$
Lamp life time	L_L	50000	-	-	Hour	[Note5]

[Note1] Lamp current is measured with current meter for high frequency as shown below.



[Note2] At the condition of $I_L=6.0\text{mA rms}$.

[Note3] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.

[Note4] The open output voltage of the inverter shall be maintained for more than 1s; otherwise the lamp may not be turned on.

[Note5] Since lamp is consumables, the life time written above is referential value and it is not guaranteed in this specification sheet by SHARP.

Lamp life time is defined that it applied either or under this condition (Continuous turning on at $T_a=25^\circ\text{C}$, $I_L=6.0\text{mA rms}$)

Brightness becomes 50% of the original value under standard condition.

Kick-off voltage at $T_a=-10^\circ\text{C}$ exceeds maximum value, 1500Vrms.

In case of operating under lower temp environment, the lamp exhaustion is accelerated and the brightness becomes lower.

(Continuous operating for around 1 month under lower temp condition may reduce the brightness to half of the original brightness.)

In case of such usage under lower temp environment, periodical lamp exchange is recommended.

[Note6] The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. when you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Be sure to use a back light power supply with the safety protection circuit such as the detection circuit for the excess voltage, excess current and or electric discharge waveform.

Be sure to use the detect circuit by which one side of the CCFT lamps can be controlled independently. Otherwise, when one side of the CCFT is open, the excess current may possibly be applied to the other side of the lamp.

Recommended inverter is "CXA-P1212B-WJL(TDK corporation)".

[Note7] It is required to have the inverter designed so that to allow the impedance deviation of the two CCFT lamps and the capacity deviation of barast capacitor.

8. Timing Characteristics of input signals

Timing diagrams of input signal are shown in Fig.2.

8-1. Timing characteristics

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
Clock	Frequency	1/Tc	35	40.0	42.0	MHz	-
	High time	Tch	6	-	-	ns	-
	Low time	Tcl	6	-	-	ns	-
	Duty ratio	Th/T	40	50	60	%	-
Data	Setup time	Tds	3	-	-	ns	-
	Hold time	Tdh	5	-	-	ns	-
Horizontal sync. signal	Cycle	TH	20.8	26.4	39.9	μs	-
			832	1056	1395	clock	-
	Pulse width	THp	2	128	200	clock	-
Vertical sync. signal	Cycle	TV	628	666	798	line	-
	Pulse width	TVp	2	4	6	line	-
Horizontal display period		THd	800	800	800	clock	-
Hsync-Clock phase difference		THc	3	-	Tc-10	ns	-
Hsync-Vsync phase difference		TVh	1	-	TH-THp	clock	-
Vertical data start position		TVs	23	23	23	line	-

[Note] In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

8-2. Horizontal display position

The horizontal display position is determined by ENAB signal and the input data corresponding to the rising edge of ENAB signal is displayed at the left end of the active area.

Parameter		symbol	Min.	Typ.	Max.	Unit	Remark
Enable signal	Setup time	Tes	5	-	Tc-10	ns	-
	Pulse width	Tep	2	800	TH-10	clock	-
Hsync-Enable signal phase difference		THE	0	-	TH-THp-800	clock	-

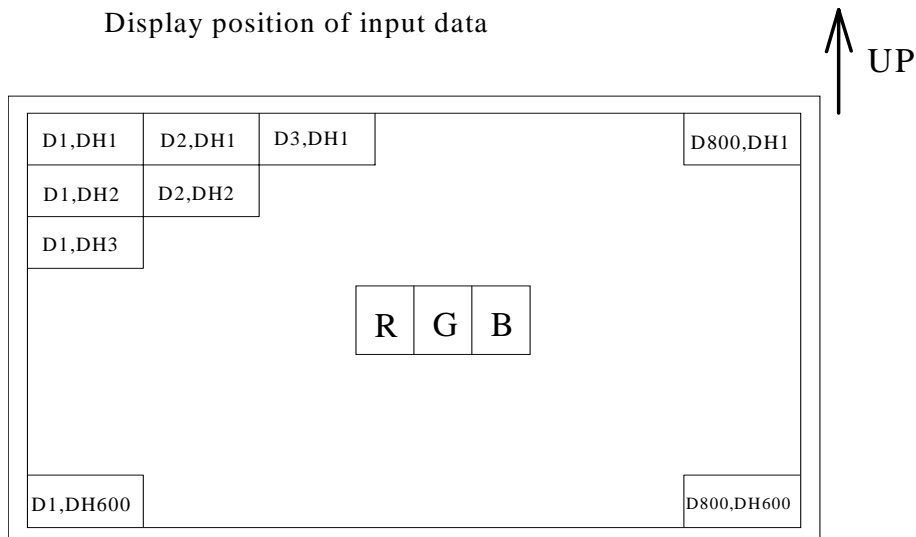
[Note] When ENAB is fixed "Low", the display starts from the data of C88(clock) as shown in Fig.2.

8-3. Vertical display position

The vertical display position, TVs is fixed "23" (line).

8-4. Input Data Signals and Display Position on the screen

Display position of input data



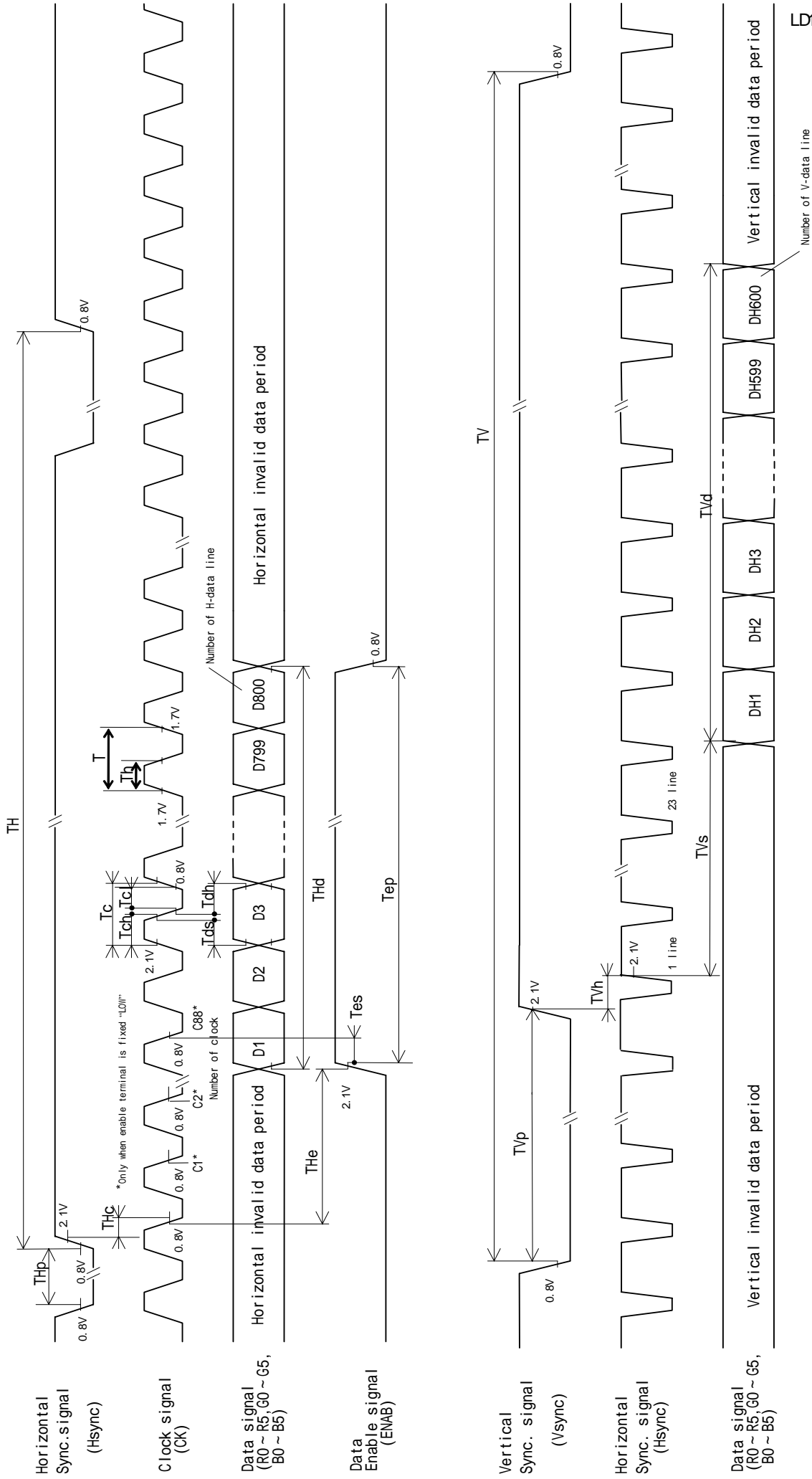


Fig. 2 Input signal waveforms

9. Input Signals, Basic Display Colors and Gray Scale of Each Color

	Colors &	Data signal																		
	Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	B4	B5
Basic Color	Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	-	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	-	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Red	-	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	-	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	↓			↓					↓					↓					
	↓	↓			↓					↓					↓					
	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	↓	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
	↑	↓			↓					↓					↓					
	↓	↓			↓					↓					↓					
	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
	↓	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
	↑	↓			↓					↓					↓					
	↓	↓			↓					↓					↓					
	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
	↓	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0 :Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

10. Optical Characteristics

Ta=25oC, Vcc=+3.3V / +5.0V

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing angle range	Horizontal	21, 22	CR>10	60	70	-	Deg.	[Note1]
	Vertical	11		35	50	-	Deg.	[Note4]
		12		55	60	-	Deg.	
Contrast ratio		CRn	=0°	150	-	-		[Note2]
		CRo	Optimum viewing angle	-	450	-		[Note4]
Response time	Rise	r	=0°	-	10	-	ms	[Note3]
	Decay	d		-	25	-	ms	[Note4]
Chromaticity of white		x		0.263	0.313	0.363		[Note4]
		y		0.279	0.329	0.379		
Chromaticity of red		x		0.546	0.596	0.646		
		y		0.279	0.329	0.379		
Chromaticity of green		x		0.260	0.310	0.360		
		y		0.502	0.552	0.602		
Chromaticity of blue		x		0.098	0.148	0.198		
		y		0.075	0.125	0.175		
Luminance of white		Y _{L1}	300	370	-	cd/m ²	IL=6.0mA rms f=60kHz	
White Uniformity		δW	-	-	1.25		[Note5]	
Viewing angle range within defined brightness	21, 22	50% of the maximum brightness	-	35	-	Deg.	[Note1]	
	11		-	25	-	Deg.		
	12		-	30	-	Deg.		

[Note] The measurement shall be executed 30 minutes after lighting at rating. (condition:IL=6.0mA rms)

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3 below.

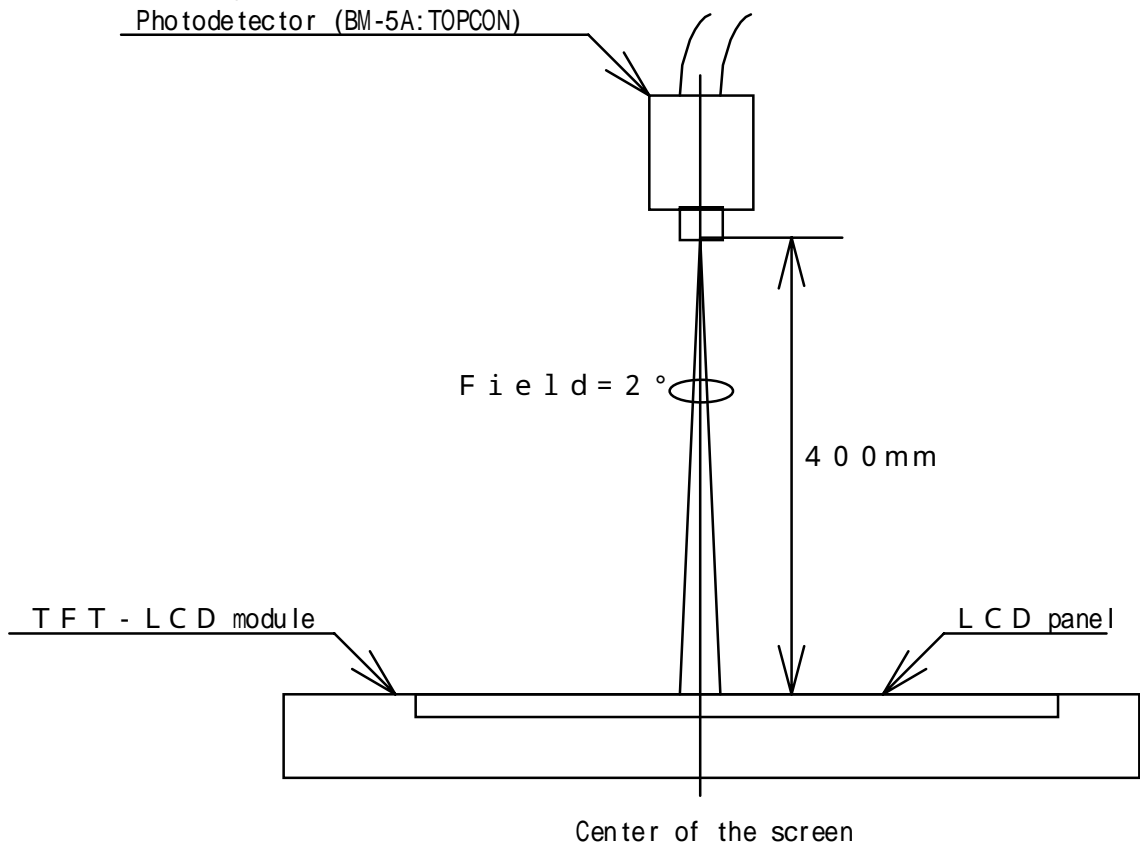
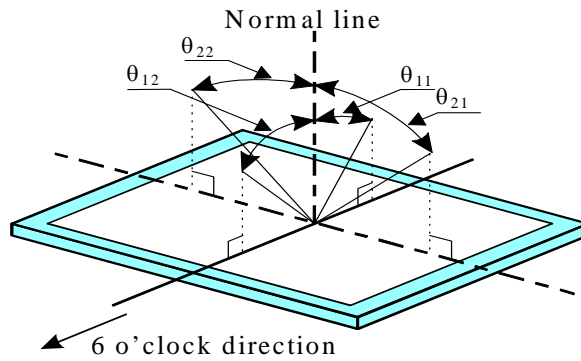


Fig.3 Optical characteristics measurement method

[Note1] Definitions of viewing angle range:



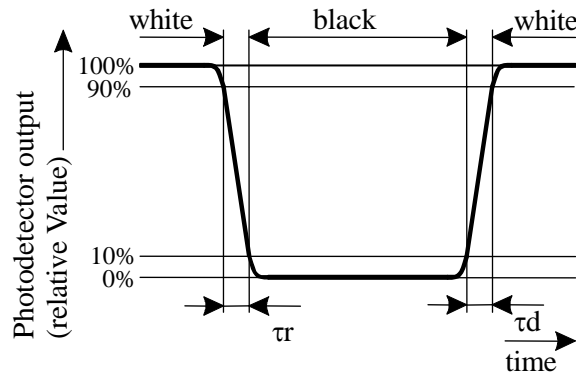
[Note2] Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

[Note3] Definition of response time:

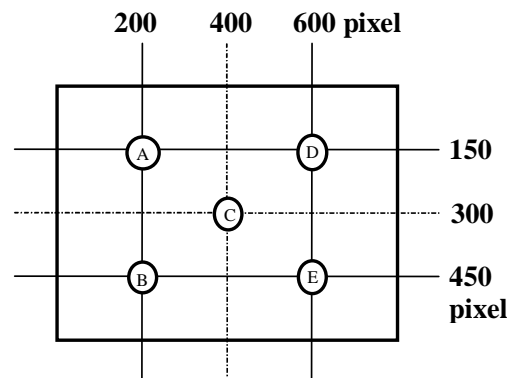
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white" .



[Note4] This shall be measured at center of the screen.

[Note5] Definition of white uniformity:

White uniformity is defined as the following with five measurements (A ~ E).



$$w = \frac{\text{Maximum Luminance of five points (brightness)}}{\text{Minimum Luminance of five points (brightness)}}$$

11. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

12. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- h) Since there is a circuit board in the module back, stress is not added at the time of a design assembly. Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.
- i) Protection film is attached to the module surface to prevent it from being scratched .
Peel the film off slowly , just before the use, with strict attention to electrostatic charges.
Blow off 'dust' on the polarizer by using an ionized nitrogen.
- j) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- k) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environment.
- l) Connect GND to 4 place of mounting holes to stabilize against EMI and external noise.
- m) There are high voltage portions on the backlight and very dangerous. Careless touch may lead to electrical shock. When exchange lamps or service, turn off the power without fail.
- n) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- o) Cold cathode fluorescent lamp in LCD panel contains a small amount of mercury, please follow local ordinances or regulations for disposal.
- p) Be careful of a back light lead not to pull by force at the time of the wiring to an inverter, or line processing.
- q) When install LCD modules in the cabinet, please tighten with “torque = $0.294 \pm 0.02\text{N} \cdot \text{m}$ ($3.0 \pm 0.2\text{kgf} \cdot \text{cm}$)”.

13. Packing form

Product country	JAPAN	TAIWAN	CHINA
Piling number of cartons	MAX. 5		
Package quantity in one carton	10pcs		
Carton size	395(W)×275(H)×350(D) mm		
Total mass of one carton filled with full modules	8000g		
Packing form is shown	Fig.4		

14. Reliability test items

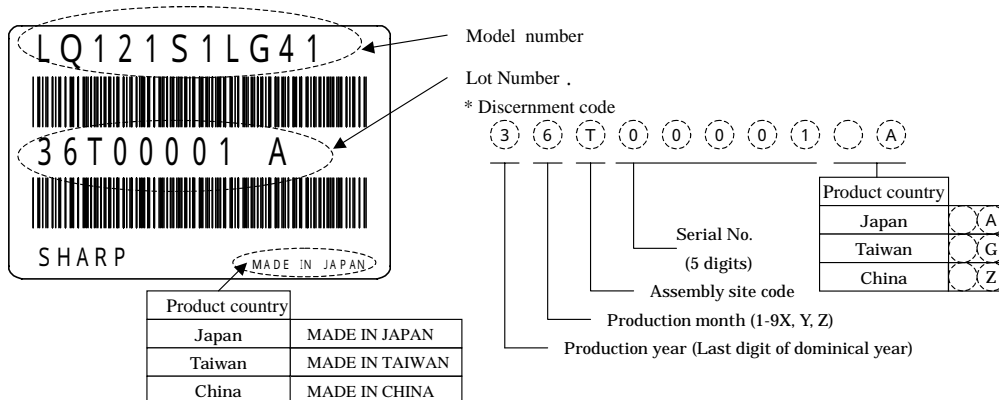
No.	Test item	Conditions	Remark
1	High temperature storage test	Ta=70 240h	
2	Low temperature storage test	Ta= -30 240h	
3	High temperature & high humidity operation test	Ta=40 ; 95%RH 240h (No condensation)	
4	High temperature operation test	Ta=65 240h	
5	Low temperature operation test	Ta= -10 240h	
6	Vibration test (non- operating)	Frequency: 10 ~ 57Hz/Vibration width (one side):0.075mm : 58 ~ 500Hz/Gravity:9.8m/s ² Sweep time : 11 minutes Test period : 3 hours (1 hour for each direction of X,Y,Z)	
7	Shock test (non- operating)	Max. gravity : 490m/s ² Pulse width : 11ms, half sine wave Direction : ± X, ± Y, ± Z once for each direction.	
8	ESD test	Contact discharge (150pF 330) non-operating = ± 10kV, operating = ± 8kV Atmospheric discharge (150pF 330) non-operating = ± 20kV, operating = ± 15kV	
9	EMI	Measurement in 10m site Display position on the screen = "H" (full-screen), GND to 4 place = un-connect, Vcc / Vsignal = typ.	VCCI (Class B)

[Result Evaluation Criteria]

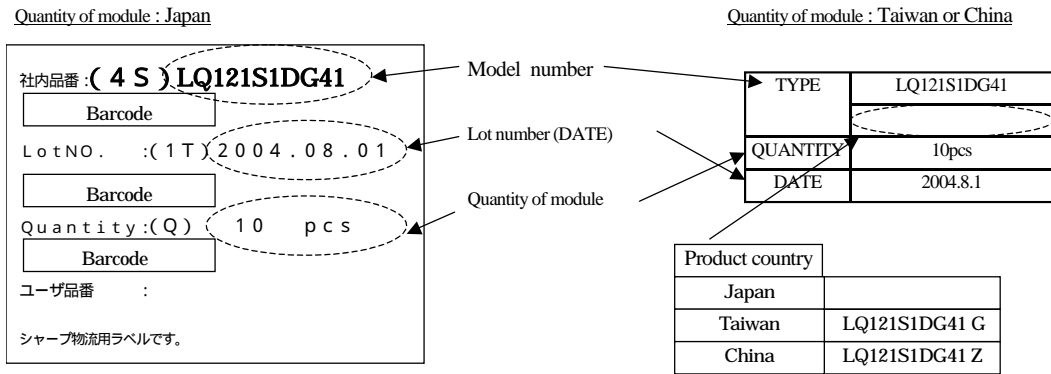
Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state : Temperature:15 ~ 35 , Humidity:45 ~ 75%, Atmospheric pressure:86 ~ 106kpa)

15. Others

15-1 Lot No. Label:



15-2 Packing box Label:



Internal Use Only
R . C .

R.C. (RoHS Compliance) means these parts have corresponded with the RoHS directive.

- 15-3 Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 15-4 Disassembling the module can cause permanent damage and should be strictly avoided.
- 15-5 Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- 15-6 If any problem occurs in relation to the description of this specification , it shall be resolved through discussion with spirit of cooperation.

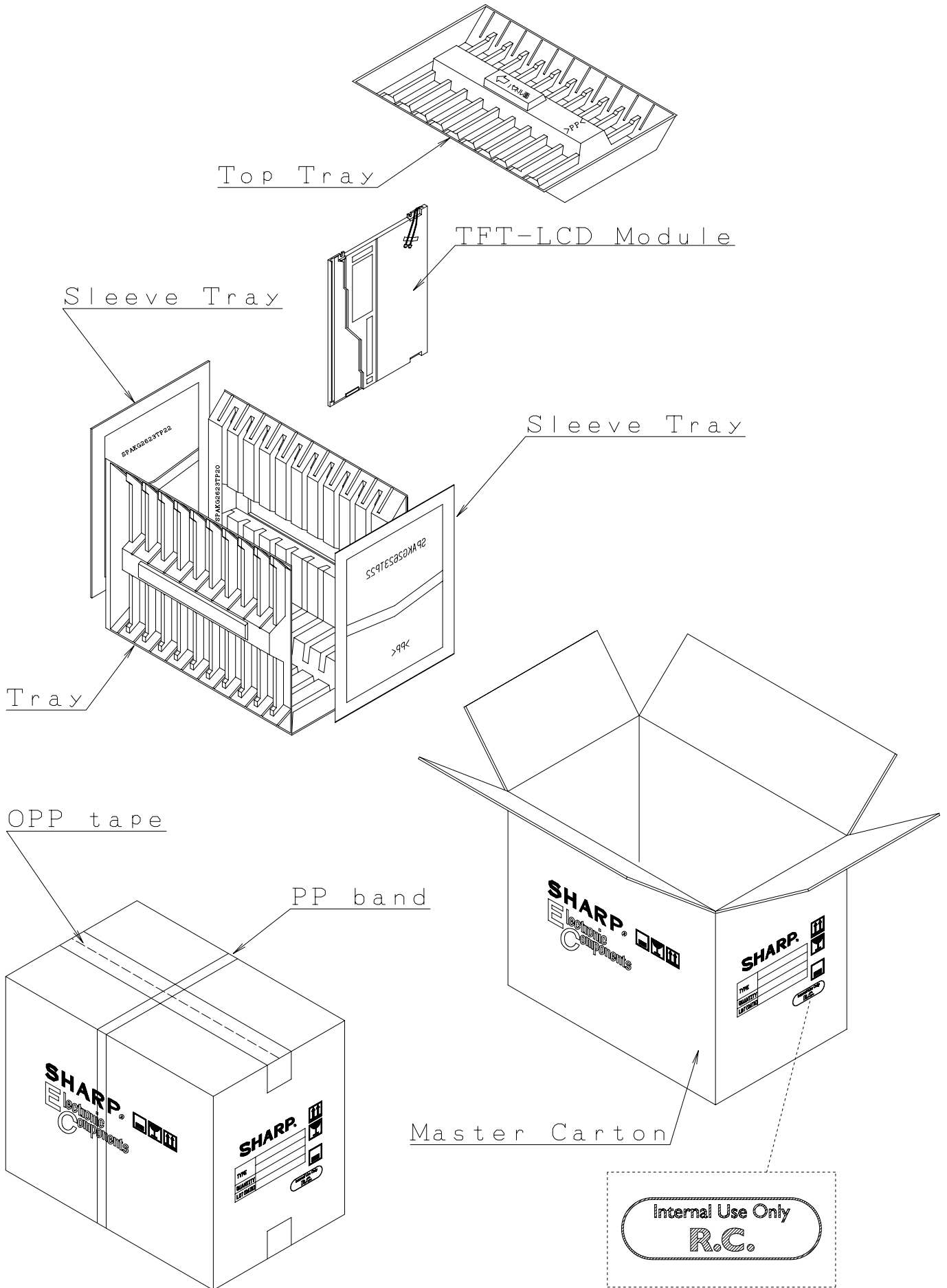


Fig4. Packing Form

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

Suggested applications (if any) are for standard use; See Important Restrictions for limitations on special applications. See Limited Warranty for SHARP's product warranty. The Limited Warranty is in lieu, and exclusive of, all other warranties, express or implied. ALL EXPRESS AND IMPLIED WARRANTIES, INCLUDING THE WARRANTIES OF MERCHANTABILITY, FITNESS FOR USE AND FITNESS FOR A PARTICULAR PURPOSE, ARE SPECIFICALLY EXCLUDED. In no event will SHARP be liable, or in any way responsible, for any incidental or consequential economic or property damage.

SHARP®

NORTH AMERICA

SHARP Microelectronics of the Americas
5700 NW Pacific Rim Blvd.
Camas, WA 98607, U.S.A.
Phone: (1) 360-834-2500
Fax: (1) 360-834-8903
Fast Info: (1) 800-833-9437
www.sharpsma.com

EUROPE

SHARP Microelectronics Europe
Division of Sharp Electronics (Europe) GmbH
Sonninstrasse 3
20097 Hamburg, Germany
Phone: (49) 40-2376-2286
Fax: (49) 40-2376-2232
www.sharpsme.com

JAPAN

SHARP Corporation
Electronic Components & Devices
22-22 Nagaike-cho, Abeno-Ku
Osaka 545-8522, Japan
Phone: (81) 6-6621-1221
Fax: (81) 6117-725300/6117-725301
www.sharp-world.com

TAIWAN

SHARP Electronic Components
(Taiwan) Corporation
8F-A, No. 16, Sec. 4, Nanking E. Rd.
Taipei, Taiwan, Republic of China
Phone: (886) 2-2577-7341
Fax: (886) 2-2577-7326/2-2577-7328

SINGAPORE

SHARP Electronics (Singapore) PTE., Ltd.
438A, Alexandra Road, #05-01/02
Alexandra Technopark,
Singapore 119967
Phone: (65) 271-3566
Fax: (65) 271-3855

KOREA

SHARP Electronic Components
(Korea) Corporation
RM 501 Geosung B/D, 541
Dohwa-dong, Mapo-ku
Seoul 121-701, Korea
Phone: (82) 2-711-5813 ~ 8
Fax: (82) 2-711-5819

CHINA

SHARP Microelectronics of China
(Shanghai) Co., Ltd.
28 Xin Jin Qiao Road King Tower 16F
Pudong Shanghai, 201206 P.R. China
Phone: (86) 21-5854-7710/21-5834-6056
Fax: (86) 21-5854-4340/21-5834-6057

Head Office:

No. 360, Bashen Road,
Xin Development Bldg. 22
Waigaoqiao Free Trade Zone Shanghai
200131 P.R. China
Email: smc@china.global.sharp.co.jp

HONG KONG

SHARP-ROXY (Hong Kong) Ltd.
3rd Business Division,
17/F, Admiralty Centre, Tower 1
18 Harcourt Road, Hong Kong
Phone: (852) 28229311
Fax: (852) 28660779
www.sharp.com.hk

Shenzhen Representative Office:

Room 13B1, Tower C,
Electronics Science & Technology Building
Shen Nan Zhong Road
Shenzhen, P.R. China
Phone: (86) 755-3273731
Fax: (86) 755-3273735